



# POLYGEM

Revision date 22-Aug-2025

## SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision Number 1.01

### 1. Identification

#### Product identifier

**Product Name** Part A:  
307FR Lite Flex II  
307FR Lite Flex II Black

#### Other means of identification

**Product Code(s)** FG-1154A

**Synonyms** None

#### Recommended use of the chemical and restrictions on use

**Recommended use** Formulated Epoxy Resin

**Restrictions on use** No information available

#### Details of the supplier of the safety data sheet

##### Supplier Address

Polygem, 5600 Lower Macungie Rd,  
Macungie, PA 18062, USA, Phone:  
+01.610.252.5800, www.smooth-on.com,  
sds@smooth-on.com

##### Manufacturer Address

**E-mail** sds@smooth-on.com

#### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

### 2. Hazard(s) identification

#### Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2B
Skin sensitization	Category 1

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Label elements



Warning

**Hazard statements**

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H320 - Causes eye irritation

**Precautionary Statements - Prevention**

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

Wear protective gloves, protective clothing, eye protection and face protection.

Wash face, hands and any exposed skin thoroughly after handling.

Avoid breathing dust, fume, gas, mist, vapors and spray.

Contaminated work clothing must not be allowed out of the workplace.

**Precautionary Statements - Response**

IF exposed or concerned: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If eye irritation persists: Get medical advice/attention.

IF ON SKIN: Wash with plenty of water and soap.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

**Precautionary Statements - Storage**

Store locked up.

**Precautionary Statements - Disposal**

Dispose of contents and container in accordance with local, regional, national, and international regulations as applicable.

**Other information**

Toxic to aquatic life with long lasting effects.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Oxirane, 2,2-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bis-, homopolymer	25085-99-8	20 - 40	*
Carbon black	1333-86-4	0 - 1	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

<b>General advice</b>	Show this safety data sheet to the doctor in attendance. IF exposed or concerned: Get medical advice/attention.
<b>Inhalation</b>	Remove to fresh air. Get medical attention immediately if symptoms occur.
<b>Eye contact</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Get medical attention if irritation develops and persists. Remove contact lenses, if present and easy to do. Continue rinsing.
<b>Skin contact</b>	May cause an allergic skin reaction. In the case of skin irritation or allergic reactions see a physician. Wash off immediately with soap and plenty of water for at least 15 minutes.
<b>Ingestion</b>	Rinse mouth. Never give anything by mouth to an unconscious person. Do NOT induce vomiting. Call a physician.
<b>Self-protection of the first aider</b>	Avoid contact with skin, eyes or clothing. Wear personal protective clothing (see section 8).

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Itching. Rashes. Hives.
<b>Effects of Exposure</b>	No information available.

**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	May cause sensitization in susceptible persons. Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	Product is or contains a sensitizer. May cause sensitization by skin contact.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. Evacuate personnel to safe areas. Keep people away from and upwind of spill/leak.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

**7. Handling and storage****Precautions for safe handling**

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product. Take off contaminated clothing and wash before reuse.
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**Conditions for safe storage, including any incompatibilities**

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place.
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**8. Exposure controls/personal protection****Control Parameters**

<b>Exposure Limits</b>	The following ingredients are the only ingredients of the product above the cut-off level (or level that contributes to the hazard classification of the mixture) which have an exposure limit applicable in the region for which this safety data sheet is intended or other recommended limit. At this time, the other relevant constituents have no known exposure limits from the sources listed here.
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Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Carbon black 1333-86-4	TWA: 3 mg/m <sup>3</sup> inhalable particulate matter	TWA: 3.5 mg/m <sup>3</sup> (vacated) TWA: 3.5 mg/m <sup>3</sup>	TWA: 3.5 mg/m <sup>3</sup> ; TWA: 0.1 mg/m <sup>3</sup> ; Carbon black in presence of Polycyclic aromatic hydrocarbons PAH IDLH: 1750 mg/m <sup>3</sup>

**Appropriate engineering controls**

<b>Engineering controls</b>	Showers Eyewash stations Ventilation systems.
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**Individual protection measures, such as personal protective equipment**

<b>Eye/face protection</b>	Wear safety glasses with side shields (or goggles). None required for consumer use.
<b>Hand protection</b>	Wear suitable gloves. Impervious gloves.
<b>Skin and body protection</b>	Wear suitable protective clothing. Long sleeved clothing.
<b>Respiratory protection</b>	Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

<b>General hygiene considerations</b>	Do not eat, drink or smoke when using this product. Wash hands before breaks and immediately after handling the product. Wear suitable gloves and eye/face protection. Avoid contact with skin, eyes or clothing.
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## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Liquid
<b>Appearance</b>	Viscous Liquid
<b>Color</b>	black; or; Tan
<b>Odor</b>	Mild
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	> 148.889 °C / 300 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	No data available	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	No data available	None known
<b>Relative vapor density</b>	No data available	None known
<b>Relative density</b>	1.07	None known
<b>Water solubility</b>	Insoluble in water	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	10,000 - 20,000 centipoise	None known

### Other information

<b>Explosive properties</b>	No information available
<b>Oxidizing properties</b>	No information available
<b>Softening point</b>	No information available
<b>Molecular weight</b>	No information available
<b>VOC content</b>	No information available
<b>Liquid Density</b>	No information available
<b>Bulk density</b>	No information available

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	None known based on information supplied.
<b>Incompatible materials</b>	Strong acids. Strong bases. Strong oxidizing agents.

**Hazardous decomposition products** None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

<b>Inhalation</b>	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
<b>Eye contact</b>	Specific test data for the substance or mixture is not available. Causes eye irritation. May cause redness, itching, and pain.
<b>Skin contact</b>	May cause sensitization by skin contact. Specific test data for the substance or mixture is not available. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons. (based on components). Causes skin irritation.
<b>Ingestion</b>	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

### Symptoms related to the physical, chemical and toxicological characteristics

**Symptoms** Itching. Rashes. Hives. Redness. May cause redness and tearing of the eyes.

### Acute toxicity

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### Numerical measures of toxicity

#### The following ATE values have been calculated for the mixture

<b>ATEmix (oral)</b>	5,472.40 mg/kg
<b>ATEmix (dermal)</b>	5,967.90 mg/kg

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Carbon black 1333-86-4	> 10000 mg/kg ( Rat )	> 2000 mg/kg ( Rabbit )	> 4.6 mg/m <sup>3</sup> ( Rat ) 4 h

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

**Skin corrosion/irritation** Classification based on data available for ingredients. Causes skin irritation.

**Serious eye damage/eye irritation** Classification based on data available for ingredients. Causes eye irritation.

**Respiratory or skin sensitization** May cause an allergic skin reaction.

**Germ cell mutagenicity** No information available.

**Carcinogenicity** Contains a known or suspected carcinogen. Classification based on data available for ingredients. Suspected of causing cancer.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

Chemical name	ACGIH	IARC	NTP	OSHA
Carbon black 1333-86-4	A3 - Confirmed Animal Carcinogen with	Group 2B - Possibly carcinogenic to humans	-	Present

	Unknown Relevance to Humans			
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**Legend****ACGIH (American Conference of Governmental Industrial Hygienists)**

A3 - Animal Carcinogen

**IARC (International Agency for Research on Cancer)**

Group 2B - Possibly carcinogenic to humans

**Occupational Safety and Health Administration of the US Department of Labor**

X - Present

**Reproductive toxicity** No information available.

**STOT - single exposure** No information available.

**STOT - repeated exposure** No information available.

**Aspiration hazard** No information available.

**Other adverse effects** No information available.

**Interactive effects** No information available.

## 12. Ecological information

**Ecotoxicity** Toxic to aquatic life with long lasting effects.

**Persistence and degradability** No information available.

**Bioaccumulation** There is no data for this product.

**Other adverse effects** No information available.

## 13. Disposal considerations

**Disposal methods**

**Waste from residues/unused products** Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

**Contaminated packaging** Do not reuse empty containers.

## 14. Transport information

<b><u>DOT</u></b>	This product is not regulated for non-bulk shipments. This product is not regulated for single or combination packaging having a net quantity of 5L or less.
<b><u>IATA</u></b>	This product is not regulated for single or combination packaging having a net quantity of 5L or less.
<b>UN number or ID number</b>	Regulated 3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. Epoxy Resin
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b><u>IMDG</u></b>	This product is not regulated for single or combination packaging having a net quantity of 5L or less.
<b>UN number or ID number</b>	Regulated 3082
<b>UN proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s. Epoxy Resin
<b>Transport hazard class(es)</b>	9
<b>Packing group</b>	III
<b>EmS-No.</b>	F-A, S-F
<b>Marine Pollutant</b>	Marine pollutant

## 15. Regulatory information

### International Inventories

<b>TSCA</b>	Contact supplier for inventory compliance status.
<b>DSL/NDL</b>	Contact supplier for inventory compliance status.
<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

#### **Legend:**

**TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory

**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List

**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

**ENCS** - Japan Existing and New Chemical Substances

**IECSC** - China Inventory of Existing Chemical Substances

**KECL** - Korean Existing Chemicals Inventory

**PICCS** - Philippines Inventory of Chemicals and Chemical Substances

**AIIC** - Australian Inventory of Industrial Chemicals

**NZIoC** - New Zealand Inventory of Chemicals

### US Federal Regulations

#### **SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

#### **SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.



**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations**

Chemical name	California Proposition 65
Carbon black - 1333-86-4	Carcinogen

**U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Carbon black 1333-86-4	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2 *	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X
<i>Chronic Hazard Star Legend</i>		<i>* = Chronic Health Hazard</i>		

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AELG(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal

Hazardous Substance Database

International Uniform Chemical Information Database (IUCLID)

Japan National Institute of Technology and Evaluation (NITE)

Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)

NIOSH (National Institute for Occupational Safety and Health)

National Library of Medicine's ChemID Plus (NLM CIP)

National Library of Medicine's PubMed database (NLM PUBMED)

U.S. National Toxicology Program (NTP)

New Zealand's Chemical Classification and Information Database (CCID)

International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications

International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program

International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set

United Nations World Health Organization (WHO)

**Revision date** 22-Aug-2025

**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**



# POLYGEM

Revision date 22-Aug-2025

## SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of:  
US OSHA Hazard Communication Standard 2024 (29 CFR 1910.1200)

Revision Number 1.01

### 1. Identification

#### Product identifier

**Product Name** Part B:  
307FR Lite Flex II  
307FR Lite Flex II Black

#### Other means of identification

**Product Code(s)** FG-1154B

**Synonyms** None

#### Recommended use of the chemical and restrictions on use

**Recommended use** Epoxy Curative

**Restrictions on use** No information available

#### Details of the supplier of the safety data sheet

##### Supplier Address

Polygem, 5600 Lower Macungie Rd, Macungie, PA 18062, USA, Phone: +01.610.252.5800, [www.smooth-on.com](http://www.smooth-on.com),  
[sds@smooth-on.com](mailto:sds@smooth-on.com)

**E-mail** [sds@smooth-on.com](mailto:sds@smooth-on.com)

#### Emergency telephone number

**Emergency Telephone** Chemtel: US: 1-800.255.3924; International: 1-813.248.0585

### 2. Hazard(s) identification

#### Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 4
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Skin sensitization	Category 1

#### Hazards not otherwise classified (HNOC)

Not applicable

#### Label elements



Warning

**Hazard statements**

H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H319 - Causes serious eye irritation  
H332 - Harmful if inhaled

**Precautionary Statements - Prevention**

Avoid breathing dust, fume, gas, mist, vapors and spray.  
Use only outdoors or in a well-ventilated area.  
Avoid release to the environment.  
Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.  
Wash hands thoroughly after handling.  
Contaminated work clothing must not be allowed out of the workplace.

**Precautionary Statements - Response**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
Immediately call a POISON CENTER or doctor/physician.  
IF ON SKIN: Wash with plenty of soap and water.  
If skin irritation occurs: Get medical advice/attention.  
Take off contaminated clothing and wash before reuse.  
IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
Call a POISON CENTER or doctor if you feel unwell.  
Collect spillage.

**Precautionary Statements - Disposal**

Dispose of contents/container in accordance with local, regional, national, and international regulations as applicable.

**Other information**

May be harmful in contact with skin.

### 3. Composition/information on ingredients

**Substance**

Not applicable.

**Mixture**

Chemical name	CAS No.	Weight-%	Trade secret
Carbonic acid, calcium salt (1:1)	471-34-1	25 - 50	*

\*The exact percentage (concentration) of composition has been withheld as a trade secret.

### 4. First-aid measures

**Description of first aid measures**

<b>General advice</b>	Show this safety data sheet to the doctor in attendance.
<b>Inhalation</b>	Remove to fresh air. If symptoms persist, call a physician. If breathing has stopped, give artificial respiration. Get medical attention immediately.
<b>Eye contact</b>	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
<b>Skin contact</b>	Wash skin with soap and water.
<b>Ingestion</b>	Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Self-protection of the first aider</b>	Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Avoid breathing vapors or mists. Use personal protective equipment as required. See section 8 for more information.

**Most important symptoms and effects, both acute and delayed**

<b>Symptoms</b>	Coughing and/ or wheezing. Difficulty in breathing.
<b>Effects of Exposure</b>	No information available.

**Indication of any immediate medical attention and special treatment needed**

<b>Note to physicians</b>	Treat symptomatically.
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**5. Fire-fighting measures**

<b>Suitable Extinguishing Media</b>	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Large Fire</b>	CAUTION: Use of water spray when fighting fire may be inefficient.
<b>Unsuitable extinguishing media</b>	Do not scatter spilled material with high pressure water streams.
<b>Specific hazards arising from the chemical</b>	No information available.
<b>Explosion data</b>	
<b>Sensitivity to mechanical impact</b>	None.
<b>Sensitivity to static discharge</b>	None.
<b>Special protective equipment and precautions for fire-fighters</b>	Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

**6. Accidental release measures****Personal precautions, protective equipment and emergency procedures**

<b>Personal precautions</b>	Ensure adequate ventilation. Avoid breathing vapors or mists. Use personal protective equipment as required.
<b>Other information</b>	Refer to protective measures listed in Sections 7 and 8.

**Methods and material for containment and cleaning up**

<b>Methods for containment</b>	Prevent further leakage or spillage if safe to do so.
<b>Methods for cleaning up</b>	Pick up and transfer to properly labeled containers.
<b>Prevention of secondary hazards</b>	Clean contaminated objects and areas thoroughly observing environmental regulations.

## 7. Handling and storage

### Precautions for safe handling

<b>Advice on safe handling</b>	Handle in accordance with good industrial hygiene and safety practice. Avoid breathing vapors or mists. Ensure adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Do not eat, drink or smoke when using this product.
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### Conditions for safe storage, including any incompatibilities

<b>Storage Conditions</b>	Keep containers tightly closed in a dry, cool and well-ventilated place. Keep out of the reach of children.
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## 8. Exposure controls/personal protection

### Control Parameters

#### Exposure Limits

Chemical name	ACGIH TLV	OSHA PEL	NIOSH
Carbonic acid, calcium salt (1:1) 471-34-1	-	TWA: 15 mg/m <sup>3</sup> total dust TWA: 5 mg/m <sup>3</sup> respirable fraction (vacated) TWA: 15 mg/m <sup>3</sup> total dust (vacated) TWA: 5 mg/m <sup>3</sup> respirable fraction	TWA: 10 mg/m <sup>3</sup> ; total dust TWA: 5 mg/m <sup>3</sup> ; respirable dust

### Appropriate engineering controls

<b>Engineering controls</b>	Showers Eyewash stations Ventilation systems.
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### Individual protection measures, such as personal protective equipment

<b>Eye/face protection</b>	Appropriate eye/face protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.
<b>Hand protection</b>	Appropriate hand protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.
<b>Skin and body protection</b>	Appropriate skin and body protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction.
<b>Respiratory protection</b>	Appropriate respiratory protection should be selected and used according to the chemical nature, hazards and use of this product and safety requirements of the local jurisdiction. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be

required.

**General hygiene considerations** Do not eat, drink or smoke when using this product.

## 9. Physical and chemical properties

### Information on basic physical and chemical properties

<b>Physical state</b>	Paste / Gel Liquid
<b>Appearance</b>	High viscosity paste
<b>Color</b>	No information available
<b>Odor</b>	Mild ammonia odor
<b>Odor threshold</b>	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
<b>pH</b>	No data available	None known
<b>pH (as aqueous solution)</b>		None known
<b>Melting point / freezing point</b>	No data available	None known
<b>Initial boiling point and boiling range</b>	No data available	None known
<b>Flash point</b>	= 175 °C / 347 °F	None known
<b>Evaporation rate</b>	No data available	None known
<b>Flammability</b>	No data available	None known
<b>Flammability Limit in Air</b>		None known
<b>Upper flammability or explosive limits</b>	f.p. at or above 200 °F / 93.333 °C	
<b>Lower flammability or explosive limits</b>	No data available	
<b>Vapor pressure</b>	< 10 mmHg @ 20 °C / 70 °F	None known
<b>Relative vapor density</b>	>1.0	None known
<b>Relative density</b>	1.33	None known
<b>Water solubility</b>	Negligible	None known
<b>Solubility(ies)</b>	No data available	None known
<b>Partition coefficient</b>	No data available	None known
<b>Autoignition temperature</b>	No data available	None known
<b>Decomposition temperature</b>		None known
<b>Kinematic viscosity</b>	No data available	None known
<b>Dynamic viscosity</b>	No data available	Dough
<b>Other information</b>		
<b>Explosive properties</b>	No information available	
<b>Oxidizing properties</b>	No information available	
<b>Softening point</b>	No information available	
<b>Molecular weight</b>	No information available	
<b>VOC content</b>	No information available	
<b>Liquid Density</b>	No information available	
<b>Bulk density</b>	No information available	

## 10. Stability and reactivity

<b>Reactivity</b>	No information available.
<b>Chemical stability</b>	Stable under normal conditions.
<b>Possibility of hazardous reactions</b>	None under normal processing.
<b>Conditions to avoid</b>	Excessive heat.
<b>Incompatible materials</b>	None known based on information supplied.
<b>Hazardous decomposition products</b>	None known based on information supplied.

## 11. Toxicological information

### Information on likely routes of exposure

#### Product Information

Inhalation	Specific test data for the substance or mixture is not available. Harmful by inhalation. (based on components).
Eye contact	Specific test data for the substance or mixture is not available.
Skin contact	May be harmful in contact with skin.
Ingestion	Specific test data for the substance or mixture is not available.

### Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Coughing and/ or wheezing.

Acute toxicity Harmful by inhalation.

#### Numerical measures of toxicity

The following ATE values have been calculated for the mixture

ATEmix (oral)	5,060.30 mg/kg
ATEmix (dermal)	2,072.70 mg/kg
ATEmix (inhalation-dust/mist)	3.00 mg/l

#### Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
Carbonic acid, calcium salt (1:1) 471-34-1	= 6450 mg/kg ( Rat )	> 2000 mg/kg ( Rat )	> 3 mg/L ( Rat ) 4 h

### Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	No information available.
Serious eye damage/eye irritation	No information available.
Respiratory or skin sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.
Reproductive toxicity	No information available.
STOT - single exposure	No information available.



STOT - repeated exposure	No information available.
Target organ effects	Respiratory system, Eyes, Skin.
Aspiration hazard	No information available.
Other adverse effects	No information available.
Interactive effects	No information available.

## 12. Ecological information

### Ecotoxicity

Persistence and degradability	No information available.
Bioaccumulation	There is no data for this product.
Other adverse effects	No information available.

## 13. Disposal considerations

### Disposal methods

Waste from residues/unused products	Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.
Contaminated packaging	Do not reuse empty containers.

## 14. Transport information

<u>DOT</u>	Not regulated
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## 15. Regulatory information

### International Inventories

\*Contact supplier for details. One or more substances in this product are either not listed on the US TSCA inventory, listed on the confidential US TSCA inventory or are otherwise exempted from inventory listing requirements

TSCA	Contact supplier for inventory compliance status.
DSL/NDL	Contact supplier for inventory compliance status.

<b>EINECS/ELINCS</b>	Contact supplier for inventory compliance status.
<b>ENCS</b>	Contact supplier for inventory compliance status.
<b>IECSC</b>	Contact supplier for inventory compliance status.
<b>KECL</b>	Contact supplier for inventory compliance status.
<b>PICCS</b>	Contact supplier for inventory compliance status.
<b>AIIC</b>	Contact supplier for inventory compliance status.
<b>NZIoC</b>	Contact supplier for inventory compliance status.

**Legend:****TSCA** - United States Toxic Substances Control Act Section 8(b) Inventory**DSL/NDL** - Canadian Domestic Substances List/Non-Domestic Substances List**EINECS/ELINCS** - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances**ENCS** - Japan Existing and New Chemical Substances**IECSC** - China Inventory of Existing Chemical Substances**KECL** - Korean Existing Chemicals Inventory**PICCS** - Philippines Inventory of Chemicals and Chemical Substances**AIIC** - Australian Inventory of Industrial Chemicals**NZIoC** - New Zealand Inventory of Chemicals**US Federal Regulations****SARA 313**

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

**SARA 311/312 Hazard Categories**

Should this product meet EPCRA 311/312 Tier reporting criteria at 40 CFR 370, refer to Section 2 of this SDS for appropriate classifications.

**CWA (Clean Water Act)**

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

**CERCLA**

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

**US State Regulations****U.S. State Right-to-Know Regulations**

Chemical name	New Jersey	Massachusetts	Pennsylvania
Carbonic acid, calcium salt (1:1) 471-34-1	X	X	X

**U.S. EPA Label Information**

**EPA Pesticide Registration Number** Not applicable

**16. Other information**

<b>NFPA</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Instability</b> 0	<b>Special hazards</b> -
<b>HMIS</b>	<b>Health hazards</b> 2	<b>Flammability</b> 0	<b>Physical hazards</b> 0	<b>Personal protection</b> X

**Key or legend to abbreviations and acronyms used in the safety data sheet****Legend**

SVHC: Substances of Very High Concern for Authorization:  
PBT: Persistent, Bioaccumulative, and Toxic (PBT) Substances  
vPvB: Very Persistent and very Bioaccumulative (vPvB) Substances  
STOT: Specific Target Organ Toxicity  
ATE: Acute Toxicity Estimate  
LC50: 50% Lethal Concentration  
LD50: 50% Lethal Dose

**Legend Section 8: Exposure controls/personal protection**

TWA	TWA (time-weighted average)	STEL	STEL (Short Term Exposure Limit)
Ceiling	Maximum limit value	Sk*	Skin designation
+	Sensitizers		

**Key literature references and sources for data used to compile the SDS**

U.S. Agency for Toxic Substances and Disease Registry (ATSDR)  
U.S. Environmental Protection Agency ChemView Database  
European Food Safety Authority (EFSA)  
U.S. Environmental Protection Agency  
Acute Exposure Guideline Level(s) (AELG(s))  
U.S. Environmental Protection Agency Federal Insecticide, Fungicide, and Rodenticide Act  
U.S. Environmental Protection Agency High Production Volume Chemicals  
Food Research Journal  
Hazardous Substance Database  
International Uniform Chemical Information Database (IUCLID)  
Japan National Institute of Technology and Evaluation (NITE)  
Australia National Industrial Chemicals Notification and Assessment Scheme (NICNAS)  
NIOSH (National Institute for Occupational Safety and Health)  
National Library of Medicine's ChemID Plus (NLM CIP)  
National Library of Medicine's PubMed database (NLM PUBMED)  
U.S. National Toxicology Program (NTP)  
New Zealand's Chemical Classification and Information Database (CCID)  
International Organization for Economic Co-operation and Development (OECD) Environment, Health, and Safety Publications  
International Organization for Economic Co-operation and Development (OECD) High Production Volume Chemicals Program  
International Organization for Economic Co-operation and Development (OECD) Screening Information Data Set  
United Nations World Health Organization (WHO)

**Revision date** 22-Aug-2025

**Revision Note** No information available.

**Disclaimer**

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**End of Safety Data Sheet**